








Image	Text	Instructions
	Insert the first shell by inserting under retention fingers.	Loading Step 1 Needs directional arrow rotate image so device is vertical
	Load next shell by pressing down on the first shell with thumb and inserting another shell. Continue until full.	Step 2 needs directional arrows
	Remove shells by passing thumb or finger through the thumb sweep area.	Unloading needs directional arrow
	Due to variations in shells and user preferences the retention may need to be reduced for easier extraction. As needed, lightly sand one or both lower retention teeth until the desired pull-force is achieved.	Adjusting the Retention Needs circles around the lower teeth
	Begin disassembly by pressing down on the center of the drain hole. Slide the floor plate off to reveal the spring base.	Disassembly step 1 – need circle around inner section of the hole and directional arrow. These two images can be presented as a single step
	Remove spring base, spring, and follower. The AmmoPAL is easily cleaned with soapy water. The spring is coated with an anti-rusting agent and does not need lubrication. Dry all parts thoroughly. If desired, the inside surfaces can be lubricated with a silicone spray to increase slickness. Reassemble by reversing the disassembly procedure.	Step 2
	The belt clips can be removed from the AmmoPAL and placed in numerous ways to accommodate user preferences. When attaching to MOLLE use the short clips near the feed area. The long clips can be placed towards the base and positioned as desired to complete the attachment.	Using the belt clips Needs directional arrow

Note – The directional and circle graphics shown here need to be improved upon by the designer.